

2117

HSSE DIN 376/374

M-MF
DIN 13

Form.
C



Tol.
6H



2,5XD

D

TIN+

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	● 12-18	○ 8-12		● 6-12	○ 6-10		● 15-20			● 15-25		○ 12-18					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



MICRO FINISH
TURNING TECHNOLOGY

Ø	P	L mm	l mm	∠ mm	d mm
M3,0	0,50	56	5	1,80	2,2
M4,0	0,70	63	8	2,10	2,8
M5,0	0,80	70	10	2,70	3,5
M6,0	1,00	80	12	3,40	4,5
M8,0	1,00	90	10	4,90	6,0
M8,0	1,25	90	15	4,90	6,0
M10,0	1,00	90	10	5,50	7,0
M10,0	1,25	100	15	5,50	7,0
M10,0	1,50	100	17	5,50	7,0
M12,0	1,00	100	10	7,00	9,0
M12,0	1,25	100	15	7,00	9,0
M12,0	1,50	100	15	7,00	9,0
M12,0	1,75	110	18	7,00	9,0
M14,0	1,00	100	10	9,00	11,0
M14,0	1,25	100	15	9,00	11,0
M14,0	1,50	100	15	9,00	11,0
M14,0	2,00	110	20	9,00	11,0
M16,0	1,00	100	10	9,00	12,0
M16,0	1,50	100	15	9,00	12,0
M16,0	2,00	110	20	9,00	12,0

Ø	P	L mm	l mm	∠ mm	d mm
M18,0	1,00	110	13	11,00	14,0
M18,0	1,50	110	20	11,00	14,0
M18,0	2,50	125	25	11,00	14,0
M20,0	1,00	125	13	12,00	16,0
M20,0	1,50	125	17	12,00	16,0
M20,0	2,50	140	25	12,00	16,0
M22,0	1,00	125	13	14,50	18,0
M22,0	1,50	125	17	14,50	18,0
M22,0	2,50	140	25	14,50	18,0
M24,0	1,50	140	20	14,50	18,0
M24,0	2,00	140	20	14,50	18,0
M24,0	3,00	160	30	14,50	18,0
M27	1,50	140	27	16,00	20,0
M27	2,00	140	27	16,00	20,0
M27,0	3,00	160	30	16,00	20,0
M30	1,50	150	27	18,00	22,0
M30	2,00	150	27	18,00	22,0
M30,0	3,50	180	35	18,00	22,0
M33	3,50	180	35	20,00	25,0
M36	4,00	200	40	22,00	28,0